NOTE
Frame rails notched to hold 4" bumper. Welded all interfaces.

4" bumper (black)

Side View

Frame rails (blue)

Section "B-B"

Section "A-A"

Section "A-A"

1/4" plate (black)

NOTE
2" cross-members notched to fit around bottom flange of frame rail and welded at all interfaces

2" tube steel cross-members
(2 – one on each side of receiver tube)
(green)

1x2" cross-member (purple)

1/4" plate (black)

2" Receiver tube (tan)

Section "B-B"

Top View, Looking Down
(Bumper removed for clarity)

Receiver Hitch Installation on 2012 Roo 19

Drawing NOT to scale