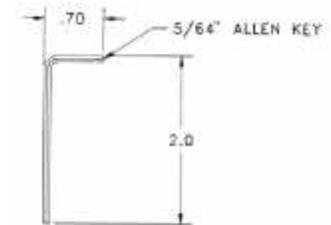


4008-101-X65 Pressure / By-pass Adjustment procedure:



Pressure adjustment

Set Screw type: 5/64" Allen Key

By-Pass adjustment

Set Screw type: 5/64" Allen Key

Use the following process to adjust the shut-off and by-pass pressures:

- Remove the pressure adjustment screw completely, mark the screw in relation to the switch housing for reference as to number of "turns". Start screwing the set screw Clockwise **"9 to 9-1/2 turns"**. This will increase the pressure to shut-off at approximately 55 PSI.
- Remove the by-pass adjustment screw completely, mark the screw in relation to the by-pass housing for reference as to number of "turns". Start screwing the set screw Clockwise **" 10 1/2 to 11 turns"**. This will increase the maximum bypass pressure to approximately 62 PSI.